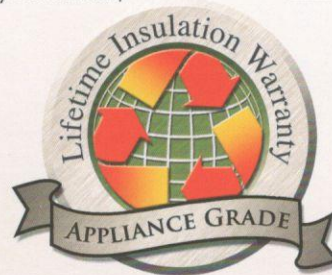


# Superior Quality

The steel structure design in Vita Spa™ hot tubs 700 and 500 series allows for complete service of the entire structure and all mechanical parts. Essentially the spa can be serviced and brought back to factory specifications right in your backyard. We call this feature "Appliance Grade". It is important to consider the serviceability of your hot tub, just as you would in any other home appliance.



## Steel Sub-Structure

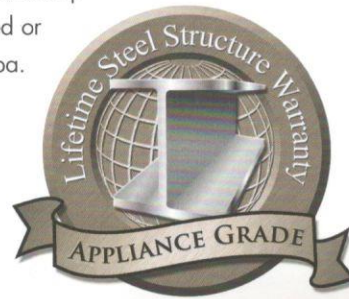
The Steel Sub-Structure used in Vita Spa™ hot tubs 700 and 500 series has the highest strength to weight ratio of any building material available. The light-gauge steel frame provides greater structural integrity than wood, as well as superior corrosion protection for a much longer life. Unlike wood, steel is dimensionally stable. It will not expand or contract with moisture, which over time can damage the spa's exterior. Sturdy and built to last, the inorganic properties will never rot, warp, split or crack and eliminate worries of animal infestation or termite damage. Stronger, more durable, and ideal for the environment - it's the obvious choice for a lifetime of worry-free fun.



## Lifetime Steel Structure Warranty

The steel frame is the backbone and support for the entire spa. The Steel Structure of your Vita Spa™ hot tub carries a lifetime warranty. This means for the lifetime of your ownership you can feel secure knowing any component of the structural frame will be replaced or fixed to factory specifications should it become damaged in the operation of the spa.

- 40% lighter, yet 250% stronger than traditional wood frames
- Weatherproof
- Corrosion-free



## ABS Sealed Base

The **ABS Sealed Base** is an integral part of the support structure in a Vita Spa™ hot tub. It's one-piece construction provides a rugged foundation that seals the bottom of the spa, locking in heat and sealing out moisture.



## Service

Should your Vita Spa™ appliance grade hot tub ever need maintenance, it can be serviced and put completely back together to factory specifications. This is not possible with conventional foam-filled hot tubs as they are extremely hard to service and are typically damaged in the process. It is very costly to bring these older designs back to factory installation specifications.



Servicing a Foamed Filled Spa





# Northern Exposure

## Northern Exposure® Insulation System

Northern Exposure® is the ultimate hot tub insulation system. This unique thermal barrier technology recycles the free heat energy for more efficient heating and lower energy costs. All four sides of the spa, plus the floor and cover are lined with reflective copper material to reflect radiant heat energy generated from the pumps back into the spa. Heat is absorbed back into the plumbing helping raise and maintain water temperature. Finally the entire exterior of the hot tub is wrapped in 3M Thinsulate™ Insulation, the same incredible material utilized in winter clothing. This three layer patented system ensures energy created by the spa stays in the spa.

*Available on 700 and 500 series only.*

**3M**

**Thinsulate™**  
INSULATION

